Date:

Thursday, 3/23/2006 3:52:11 PM

User:

Kim Johnston

**Process Sheet** 

Drawing Name

Customer

: CU-DAR001 Dart Helicopters Services

Type

Job Number **Estimate Number**  : 26366

: 10618

P.O. Number This Issue

: N/A.

: 3/23/2006

: NC

Prsht Rev. : 3/23/2006 First Issue

**Previous Run** 

Written By

Checked & Approved By

Comment

: Est:

S.O. No. : N /A

: PURCHASED PARTS

: D265637 **Part Number** : D2656 REV D **Drawing Number** 

Project Number : N/A

: D **Drawing Revision** :NA

: WEARSHOE

Material ... : 4/10/2006 **Due Date** 

Qty:

15 Um: Each

**Additional Product** 

¿ Job Number:



Seq. #: 1.0 Machine Or Operation:

Description:

**PURCHASING** 

Comment: PURCHASING

PG

Issue P/0: 2000292

Email or ship DXF file to vendor

Laser Cut per Dwg D2656 flat pattern D2656-37

Material release note required

2.0

D265637F

Wearplate



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

15.0000 Each(s)

Wearplate

PACKAGING 1 3.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

4.0

QC6

**DIMENSIONAL CHECK** 

Comment: DIMENSIONAL CHECK

Inspect dimensions per template D2656-37T1

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.



43

W/O:		WORK ORDER CHA	ANGES					
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #: Fault Category:	NC	R: Yes	No DQ	1:	<u> </u>	x=105],a
				QA:	N/C Close	i:	_ Date: _	<u>.</u>

NCR:			WORK OR	DER NON-CONFO	RMANCE	(NCR)			
		Description of NC		Corrective Action	Section B		Verification	Annroval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	ion	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
						:			
									`

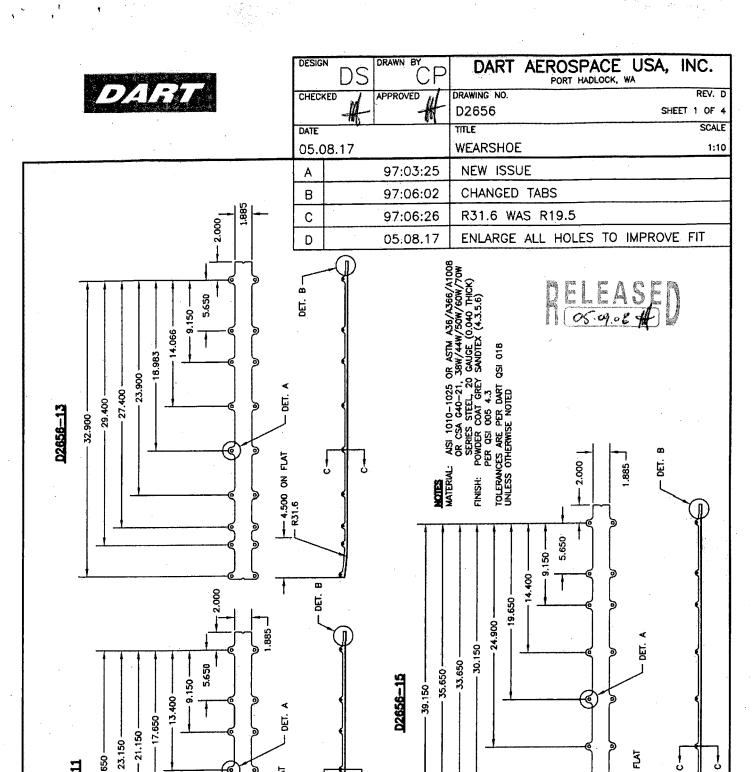
NOTE: Date & initial all entries

Thursday, 3/23/2006 3:52:11 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: WEARSHOE Customer: CU-DAR001 Dart Helicopters Services Job Number: 26366 Part Number: D265637 Job Number: Description: Seq. #: **Machine Or Operation:** BRAKE NC NC BRAKE Comment: NC BRAKE SAD 1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326. 2- Identify as D2656-37 INSPECT WORK TO CURRENT STEP QC5 7.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 8.0 Comment: POWDER COATING 06 05 10 Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 10.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FP DOCUMENT CONTROL DC 11.0 Comment: DOCUMENT CONTROL Inspection Level 21 u 060512 Job Completion

Dart Aerospa	ace Ltd	
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W/O:	*		V	<b>WORK ORDER</b>	CHAN	IGES		No DQA: N/C Closed: R)  Verification A			
DATE	STEP	PROC	EDURE CI	HANGE		·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	_ Fault Ca	itegory:		NCF	R: Yes N	io <b>DQ</b> A	\:	Date: _	
							QA: N/	Closed	l <b>:</b>	Date: _	
NCR:		W	ORK OR	DER NON-CO	NFORM	<b>IANCE</b>	(NCR)				
DATE	CTED	Description of NC		Corrective Acti		ection B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action De Chief		1	Sign & Date			Chief Eng	QC Inspector
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NOTE: Date & initial all entries



4.500 ON FLAT

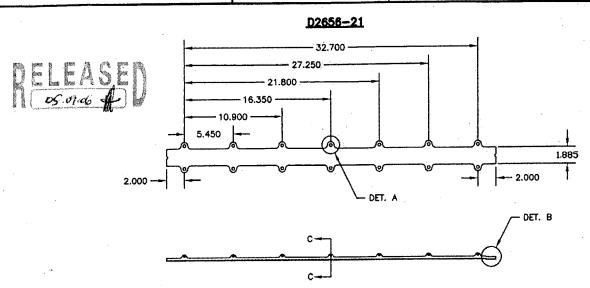
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- 4.500 R31.6



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CHECKED	APPROVED	DRAWING NO.	REV. D
A	-#t	D2656	SHEET 2 OF 4
DATE		TITLE	SCALE
.05.08.17		WEARSHOE	1:10



## D2656-23 52.850 28.530 -- 23.140 17,750 14.250 - 9.500 -1.885 2.000 - DET. A DET. B ØP COPY (RE) URN TO ENGINEERING

NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
TOLEFBANCES ARE DEP CART COLUMN

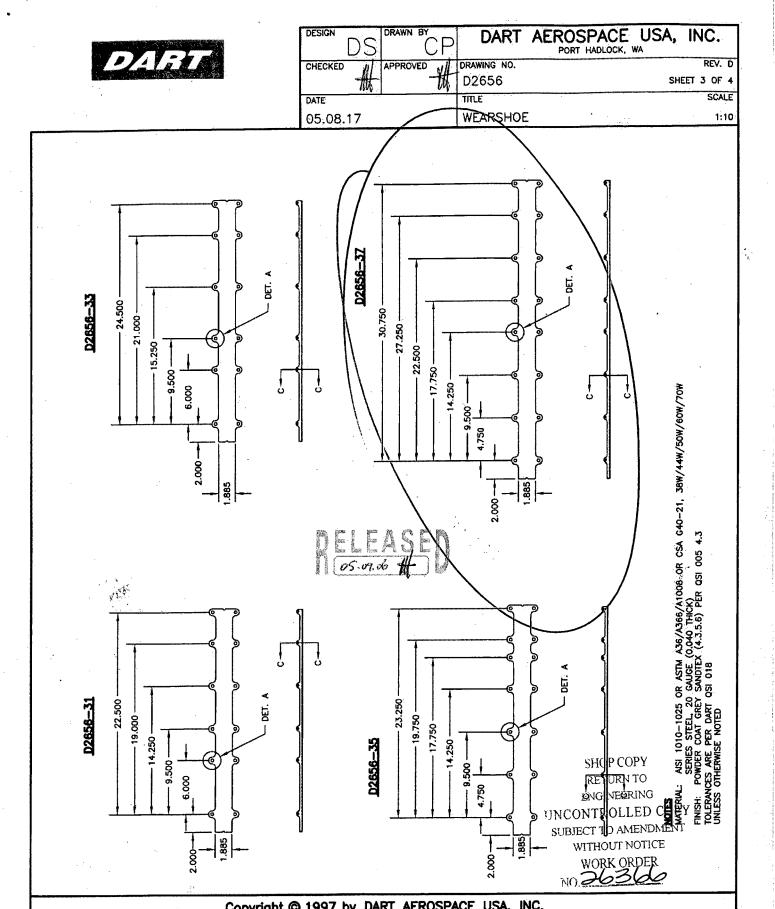
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UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

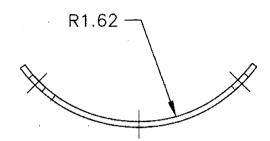
WORK ORDER





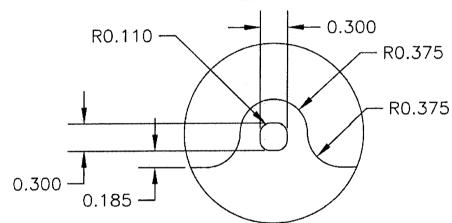
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#### SECTION C-C

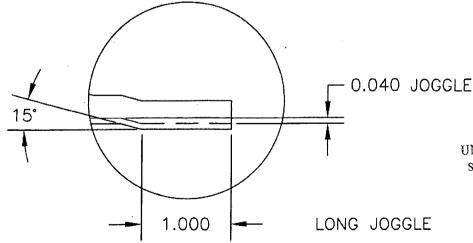




# **DETAIL A**



### DETAIL B



**SHOP COPY RETURN TO ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

P.O. # 892

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